

Ultra-High Impact PP Block Copolymer  
For Automotive Applications/PP Compound

### Product Description

Topilene® TP8600N is a specially designed polypropylene block copolymer that features ultra-high impact strength, excellent flowability and heat resistance. It is suitable for automotive parts such as bumper, fascia and containers. Topilene® TP8600N complies with FDA 21 CFR 177.1520 for use in food contact.

### Characteristics

**Typical Application** Automotive parts(Bumper, Fascia) / Containers / PP Compound base resin

**Features** Ultra-high impact strength / Excellent flowability & Processability. / Heat resistance / Non peroxide cracking

### Typical Properties

Characteristics	Method	Value	Unit
<b>Physical</b>			
Melt Index(230°C, 2.16kg)	ASTM D1238	<b>30.0</b>	g/10min
Density	ASTM D792	<b>0.9</b>	g/cm <sup>3</sup>
<b>Mechanical</b>			
Tensile Strength at Yield	ASTM D638	<b>190</b>	kg/cm <sup>2</sup>
Flexural Modulus	ASTM D790	<b>9,000</b>	kg/cm <sup>2</sup>
Notched Izod Impact Strength(23°C)	ASTM D256	<b>NB</b>	kg-cm/cm
Rockwell Hardness	ASTM D756	<b>62</b>	R-scale
<b>Thermal</b>			
Heat Deflection Temperature (4.6kgf/cm <sup>2</sup> )	ASTM D648	<b>100</b>	°C

The values listed above are typical values for reference purpose only and shall not be construed as specifications.

### Contacts

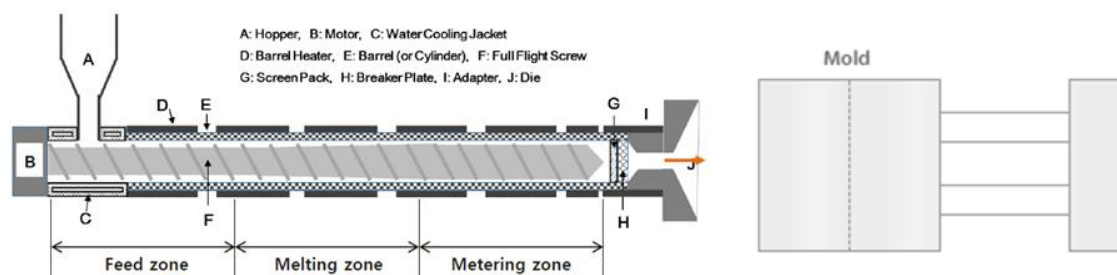
**Head Office** Lot 01CN ~ 08CN, Cai Mep Industrial Park,  
Tan Phuoc Ward, Phu My Town, Ba Ria Vung Tau  
Province, Vietnam.  
Tel: +84-254-393-7949 Fax: +84-254-393-7849

**Online** [www.hyosungchemical.com](http://www.hyosungchemical.com)  
[www.topilene.com](http://www.topilene.com)



Ultra-High Impact PP Block Copolymer  
For Automotive Applications/PP Compound

### Processing Conditions



Specifications	Unit	Recommended Conditions
Nozzle Temperature	°C	210 ~ 230
Front Temperature	°C	210 ~ 230
Middle Temperature	°C	210 ~ 230
Rear Temperature	°C	190 ~ 210
Mold Temperature	°C	20 ~ 50
Back Pressure	MPa	0.3 ~ 0.7
Screw Speed	rpm	40 ~ 70

#### Considerations

Due to variations in screw design and heat efficiency according to types of facilities, optimal conditions for each facility may differ. Therefore, the optimal temperature conditions for each facility must be taken into consideration depending on extruding pressure, cooling efficiency, changes in MI of the final product, appearances of the final product, etc.

### Health, Safety and Food Contact Regulations

**Topilene® J646** complies with FDA requirements in the code of Federal Regulations in 21 CFR 177.1520 for food contact.

### Contacts

#### Head Office

Lot 01CN ~ 08CN, Cai Mep Industrial Park,  
Tan Phuoc Ward, Phu My Town, Ba Ria Vung Tau  
Province, Vietnam.

#### Online

Tel: +84-254-393-7949 Fax: +84-254-393-7849  
www.hyosungchemical.com  
www.topilene.com



Ultra-High Impact PP Block Copolymer  
For Automotive Applications/PP Compound

### Storage and Handling

---

This product should be stored in dry condition at temperature below 40°C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100°C/2~4hours at air circulated condition)

### Disclaimer

---

All information, including product characteristics, applications and properties are for reference purpose only and shall not be construed as specifications. Before using this product, customers should carefully review the instructions for use of the product to determine whether the product is suitable for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of this product. HYOSUNG VINA CHEMICALS CORPORATION assumes no legal responsibility or liability for the contents of this document. We reserve the right to change the contents of this document without prior notice. This document is copyrighted by HYOSUNG VINA CHEMICALS CORPORATION. *Topilene®* is a registered trademark owned or used by HYOSUNG VINA CHEMICALS CORPORATION.

### Contacts

---

#### Head Office

Lot 01CN ~ 08CN, Cai Mep Industrial Park,  
Tan Phuoc Ward, Phu My Town, Ba Ria Vung Tau  
Province, Vietnam.

Tel: +84-254-393-7949 Fax: +84-254-393-7849

#### Online

[www.hyosungchemical.com](http://www.hyosungchemical.com)  
[www.topilene.com](http://www.topilene.com)

