

## Product Description

**HYOSUNG Polypropylene B200** is polypropylene homo polymer that features heat and extraction stability. It is suitable to produce industrial sheet application.

## Application

Industrial sheet  
 Press filter  
 Rods

## Features

Resistance to heat aging  
 Phthalate free

## Properties

Properties	Test Method	Typical Value	Unit
<b>Resin Properties</b>			
Melt Index(230°C, 2.16kg)	ASTM D1238 ISO 1133	0.7	g/10min
Density	ASTM D792 ISO 1138	0.90	g/cm <sup>3</sup>
<b>Mechanical Properties</b>			
Tensile Strength at Yield	ASTM D638 ISO 527	350 32	kg/cm <sup>2</sup> MPa
Flexural Modulus	ASTM D790 ISO 178	17,500 1,500	kg/cm <sup>2</sup> MPa
Izod Impact Strength, Notched at 23°C	ASTM D256	7.0	kg·cm/cm
Charpy Impact Strength	ISO 179/1eA	6.0	kJ/m <sup>2</sup>
Rockwell Hardness	ASTM D785	90	R-Scale

\* The values listed above are typical values for reference purpose only and shall not be construed as specifications.

## Storage and Handling

This product should be stored in dry condition at temperature below 40 °C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100°C / 2~4hours at air circulated condition)

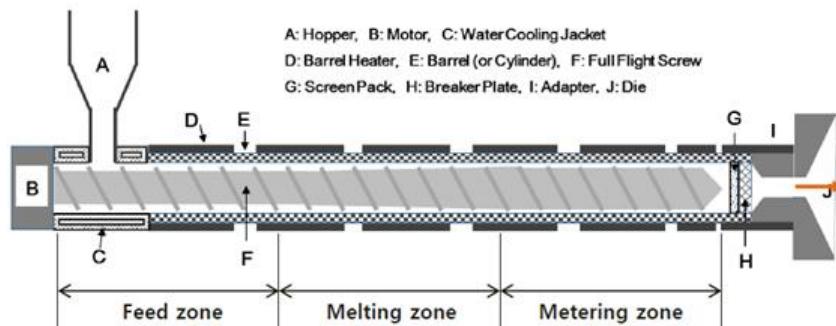
## Disclaimer

All information, including product characteristics, applications and properties are for reference purpose only and shall not be construed as specifications. Before using this product, customers should carefully review the instructions for use of the product to determine whether the product is suitable for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of this product. HYOSUNG CHEMICAL CORPORATION assumes no legal responsibility or liability for the contents of this document. We reserve the right to change the contents of this document without prior notice. This document is copyrighted by HYOSUNG CHEMICAL CORPORATION.

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## Processing Parameters



Specifications	Unit	Recommended Parameters
Feed Zone Temperature	°C	160 ~ 180
Melting Zone Temperature	°C	180 ~ 230
Metering Zone Temperature	°C	180 ~ 240
Die Temperature	°C	180 ~ 240
Screw Speed	rpm	40 ~ 70

### Considerations

Due to variations in screw design and heat efficiency according to types of facilities, optimal conditions for each facility may differ. Therefore, the optimal temperature conditions for each facility must be taken into consideration depending on thickness of film, extruding pressure, cooling efficiency, changes in MI of the final product, appearances of the final product, and others.

### Health, Safety and Food Contact Regulations

PP B200 complies with FDA requirements in the code of Federal Regulations in 21 CFR 177.1520 for food contact and European Commission Regulation (EU) No 10/2011 and its amendments up to (EU) No 2023/1627 with regard to plastic materials and articles intended to come into contact with food.

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